



SILENCER
CENTRAL®

BANISH Speed K

BANISH® silencers are the original multi-caliber silencer and have been setting the standard for modular silencer design since 2009. As “the one that fits any gun,” BANISH silencers are more than just a multi-caliber silencer, they are also packed full of innovative design features that BANISH both sound and recoil.

At Silencer Central, our primary objective in silencer manufacturing has always been to create the most user-friendly product available. We take great pride in the achievements we've made, and we are excited to highlight what sets our BANISH silencer apart from the competition.

The future of suppression technology, the BANISH Speed K was crafted with direct input from law enforcement partners looking for a silencer designed to meet their needs. Its advanced technology ensures a low back-pressure shooting experience using controlled flow technology while maintaining peak performance and unrivaled maneuverability. Additionally, our CanClean™ technology ensures that cleaning your silencer is a breeze.

WARNING



To provide for your safety and the effective use of this silencer, it is important that the owner and any user of the silencer read this entire manual and strictly follow the warnings and instructions within. This silencer should be used only by those who are well-versed in the safe operation of firearms.



Failure to follow installation and maintenance instructions in this manual may result in serious personal injury and damage to the firearm or silencer.



Suppressed firearms make less noise than unsuppressed firearms and it is easy to forget that they are still capable of causing bodily injury and property damage. Remember, a suppressed firearm should be treated with the same safety and caution as an unsuppressed firearm.



Before installing the silencer, be sure that the firearm is unloaded and the action is opened and visibly clear of any ammunition. If you are at all unsure as to the proper procedures to ensure that your firearm is unloaded, please consult your firearm user manual or contact a properly licensed dealer or the manufacturer of your firearm.



Firearm silencers are muzzle devices that users manually attach to their firearms. It's important to precisely follow the procedures outlined in the manual to avoid any issues with improper attachment.



Ensure the silencer is properly mounted to the firearm. The silencer mount should be fully seated against the barrel shoulder.



Ensure no crush washers are used when mounting - regardless of firearm/silencer as it can cause concentricity issues and potential baffle strikes.



If there is any gap, DO NOT fire the firearm with the silencer attached. Poor accuracy and product damage may result if the silencer is not seated against the thread shoulder.



Silencers must be free of obstructions such as mud, dirt, etc. DO NOT attempt to shoot through an obstructed silencer.



The silencer is designed to suppress the initial muzzle blast of the firearm. It does not negatively impact the bullet velocity.



A sonic crack may be produced by the projectile as it breaks the sound barrier. This is solely a function of the projectile breaking the sound barrier and is not related to product performance.



To ensure your silencer remains secure while firing, it is of the utmost importance that you frequently verify the silencer is securely tightened onto the barrel. We recommend after the first three discharges you tighten the silencer, and continue checking after every three discharges until the silencer stays tight. We then recommend checking the security of the attachment after 30 discharges of the firearm.



Before removing the silencer from the host firearm, be sure that the firearm is unloaded and the action is opened so that it is visibly clear of any ammunition. When removing the silencer, use extreme caution as it may be hot to the touch after firing. Silencers can reach temperatures over 1,000°F. Wait for your silencer to cool or use heat resistant gloves to avoid burns or other injuries. Be mindful of where you place a hot silencer.



Once the silencer is removed from the host firearm, Silencer Central recommends using a thread protector or other muzzle device on the firearm to protect the muzzle threads and crown during storage or transport.

PRODUCT SPECS



CALIBER
 .223 to 5.56

DIAMETER
 2"

WEIGHT
 14.1 OZ

LENGTH
 4"

BAFFLES
 5

MATERIAL
 100% Inconel
 *3D Printed

**Industry Standard Hub Mount

**Not User-servicable

| 5.56 Sound Data 10.5" Barrel | | |
|---------------------------------|------------------|---------------|
| | dB Max Muzzle | dB Max Ear |
| Unsuppressed | 168.1 | 159.5 |
| BANISH Speed K | 143.4 | 138.6 |
| dB Reduction: | 24.7 | 20.9 |

| 5.56 Sound Data 14.5" Barrel | | |
|---------------------------------|------------------|---------------|
| | dB Max Muzzle | dB Max Ear |
| Unsuppressed | 167.2 | 158.6 |
| BANISH Speed K | 142.9 | 138.2 |
| dB Reduction: | 24.3 | 20.4 |

| 5.56 Sound Data 16" Barrel | | |
|-------------------------------|------------------|---------------|
| | dB Max Muzzle | dB Max Ear |
| Unsuppressed | 166.5 | 157.2 |
| BANISH Speed K | 142.1 | 137.4 |
| dB Reduction: | 24.4 | 19.8 |

**TESTING IN ACCORDANCE WITH MIL-STD-1474 USING BRUEL & KJAER PULSE NOISE EVALUATION SYSTEM TYPE 7963

CALIBER

.223 - 5.56

POPULAR CARTRIDGES:



5.56 NATO
 / .223 REM

PRODUCT OVERVIEW

The BANISH® Speed K is a 5.56 caliber silencer with clipped-wall baffles and a finned blast chamber that ensures maximum sound reduction while maintaining optimal performance. Featuring controlled flow technology and a vented 4th baffle, this duty suppressor minimizes gas blowback for a better shooting experience. The design allows for only a 5.8% increase in blowback from unsuppressed shooting, enabling rifles to function smoothly without additional modification.



Designed in partnership with Federal Ammunition and law enforcement professionals, the Speed K was built for those in uniform who demand excellence from their equipment. The silencer is constructed with 100% Inconel® for durability and lower heat retention. Passing seven rounds of SOCOM testing (7 rounds = 1,680), the Speed K is extremely durable and won't fail when it matters most.

At 4 inches in length, the Speed K is the perfect choice when maneuverability and speed are vital to a successful mission. The compact design allows for quick and precise movements in tight spaces. Creating a suppressor short in length was a primary focus when designing and building the Speed K, along with minimal blowback and extreme durability.

General Information

Ammunition: We recommend using good quality factory-new ammunition in your firearm as the ammunition you use has a huge influence on your suppressor functions.

Solvents and Lead Exposure: While handling a firearm, exposure to toxic materials may occur. Be sure to take precautionary measures on a regular basis to reduce your risk. Washing of hands and exposed skin is a good practice. Solvents and lead can cause a variety of short and long-term health issues.

Concentricity: To reduce the risk of a baffle strike, it is important to ensure that your barrel threads are aligned concentrically with the bore axis of your firearm's barrel. If you are unable to verify this, it is strongly recommended that you have a reputable gunsmith verify it for you.

INSTALLATION OF MUZZLE DEVICE, HUB & SILENCER

Always ensure the firearm is unloaded when attaching or removing an industry-standard hub or a silencer. After confirming that your firearm is unloaded, remove any preceding industry-standard hub and crush washer. Items included will be the actual industry standard mount/muzzle brake and necessary shim kit. You will need to use Red Loctite®/Rocksett™ (not included).

1. Make sure to clean the threads of your barrel prior to installation of the muzzle device.

INSTALLATION CONTINUED...

2. Attach the new muzzle device onto the barrel all the way by hand without using shims until it shoulders tight to the barrel.
3. Unscrew the muzzle device so that the center point (engraved BANISH) is perpendicular to the plane of the barrel in the 12 o'clock position. The 12 o'clock position will be the final orientation of it with BANISH logo facing directly upward. *When you back the muzzle device off the shoulder, it will NOT be a full 360 degree rotation.
4. Once you have placed the muzzle device at the 12 o'clock position, unscrew one additional quarter turn to the 9 o'clock position. This will allow for tightening the muzzle device into the correct position.
5. The space between the muzzle device and the shoulder of the barrel located at the rear of the threads will be where the shims will sit. Select the shims with varying thickness that will fit snugly in this space. This will be different on every firearm and may require some slight trial and error. Use as few shims as possible to fill the void is the best practice. Start with the thickest shim and find the best combination that allows for the tightest fit within the space between the muzzle device and barrel shoulder. Save excess shims for later use.
6. Once you have found the combination resulting in the tightest fit, remove the muzzle device completely from the barrel and place that combination of shims over the threads of the barrel to the shoulder. Then screw on the muzzle device to the threads of the barrel by hand. If this process has been completed correctly, the muzzle device should return to the BANISH logo returning to the 9 o'clock position.
7. Using a crescent wrench or $\frac{3}{4}$ " wrench, tighten the muzzle device $\frac{1}{4}$ turn to allow for the muzzle device to sit at the 12 o'clock position.
8. Once the practice timing is perfect in the 12 o'clock position, remove the muzzle device completely from the barrel and apply Red Loctite or Rocksett. Once applied, repeat steps 6 & 7 to set the muzzle device in place.
9. Install the muzzle device insert HUB mount onto the silencer prior to step 10 (installing the silencer onto the muzzle device).
10. You are ready to install your BANISH Speed K silencer. Line up your BANISH Speed K silencer with your industry standard hub mount and screw on until hand-tight.
11. **If using a direct thread HUB mount, screw the HUB mount onto the silencer and use a crescent wrench to ensure it's securely installed. Once completed, thread the silencer (w/ mount) directly onto the threads of the barrel.



CLEANING

It is recommended that the silencer be cleaned every 50 - 100 rounds fired. The use of solid lead or plated lead bullets is not recommended.

To clean make sure the firearm is unloaded and remove from host firearm.

The BANISH Speed K is not user-serviceable, it is a solid 3D printed construction and the baffles cannot be removed. The only part that can be removed for cleaning is the mount interface.

Place the silencer into a sonic wash for one to two cycles, or soak in a cleaning solution for one to two days. Any firearm solvent or sonic wash firearm cleaning solution will work. Ensure not to use solutions that will strip the Cerakote® coating from the silencer. Once soaked, take a brass brush, and clean the blast chamber and accuracy baffle. Ensure to remove the mount and thoroughly clean the threads of any debris or buildup. This should be done for both the silencer threads, as well as the mount's internal, and external, threads. And you will need to run a rod down the 4x vent ports in the muzzle cap to push out any debris/carbon that may have built up.

Once clean, allow the silencer to dry. Re-install the mount and you are ready to shoot again. Shoot 10-15 rounds through the silencer. The high pressure will shoot out any loose debris and buildup that was loosened during cleaning.





BANISH GUARANTEE

If your BANISH® Silencer doesn't significantly reduce the noise of your firearm, as well as recoil, we'll buy it back within 30 days of your ATF approval. If performance concerns are noted, you can send your BANISH Silencer back to be reviewed on a case-by-case basis. We will field test your BANISH Silencer and provide documentation of actual noise reduction and/or recoil results to satisfy our commitment to performance satisfaction. Additionally, we guarantee the quality and craftsmanship of your BANISH Silencer. After you are approved and you receive your BANISH Silencer, you may return your BANISH Silencer to Silencer Central for a full refund in the form of a Silencer Central e-gift card (tax stamp not included). All returns must be within 30 days of delivery signature.

The following terms and conditions apply:

- ✓ This offer only applies after the Form 4 is approved by the ATF. BANISH Silencer orders cannot be canceled or refunded while the Form 4 is pending.
- ✓ Tax stamp payments will not be refunded.
- ✓ The value of any promotional items earned as part of the original purchase will be deducted from the refunded amount.
- ✓ To process a return, you must first contact Silencer Central to receive a return authorization number and begin the Form 4 submission process to transfer the BANISH Silencer back. At that time, you will receive instructions on how and when to return the BANISH Silencer. Following these instructions is required.
- ✓ ATF approval is required before the BANISH Silencer can be returned to Silencer Central. Silencer Central is not responsible for any delays caused by the ATF.
- ✓ The refund will be given once Silencer Central receives said BANISH Silencer back into our NFA inventory.
- ✓ To receive a full refund, all respective accessories, cases, manuals, and original packaging must accompany your returned BANISH Silencer. Your original approved Form 4 is also required.
- ✓ All refunds will be in the form of a Silencer Central Gift Certificate, which is transferrable but not redeemable for cash.
- ✓ Please Note: Silencer Central reserves the right, in Silencer Central's sole discretion, to modify this guarantee at any time and without notice. Moreover, Silencer Central reserves the right to refuse specific cases deemed fraudulent, in Silencer Central's sole determination.

BANISH SILENCER LIFETIME WARRANTY

Silencer Central provides a lifetime warranty against all manufacturing defects and damage caused by the normal use of our products. We will repair or replace free of charge any silencer manufactured by, or at the direction of, Silencer Central. The product is sold “as is” with no further implied contractual rights or warranties beyond those expressly stated herein.

The lifetime warranty does not apply to certain conditions or acts. It is at the sole discretion and determination of Silencer Central if a defect or condition is covered by this warranty. Conditions not covered include, but are not limited to: modifications, abuse, neglect, use of defective ammunition, use of improperly sized ammunition, and criminal conduct. Silencer Central assumes no liability for damages or bodily injury caused by such acts or omissions as previously described. Abuse and neglect are defined as usage outside of the reasonable scope for which the product is intended, thus contributing to the accelerated and unreasonable premature wear of the silencer itself.



For warranty repair or replacement requests, please contact customer service at customerservice@silencercentral.com or 877.781.8778.

RETURN SHIPPING

The cost of shipping for any items returned to Silencer Central is the responsibility of the customer, with the exception of warranty claim returns. Return shipping to Silencer Central for warranty claims and/or repairs are covered by Silencer Central as long as Customer Service is contacted in advance and a warranty claim form is completed by the customer.

CHANGES TO OUR WARRANTY

You can review the most current version of our policies at any time at www.silencercentral.com. We reserve the right, at our sole discretion, to update, change or replace any part of these policies and Agreement by posting updates and changes to our site. It is your responsibility to check our website periodically for changes. This Warranty was last updated January 1, 2024.

CONTACTING US

If there are any questions regarding our policies, you may contact us using the information below:

BMADDOX ENTERPRISES LLC
DBA Silencer Central
4901 N 4th Ave.
Sioux Falls, SD 57104 USA
customerservice@silencercentral.com
888-781-8778